

**1 Identification of substance:**

- **Product details:**
- **Trade name:** EPIKURE™ Curing Agent MGS LH 340
- **Article number:** 16S-00061/1
- **Application of the substance / the preparation**  
Laminating resin systems  
Hardening agent/ Curing agent
- **Manufacturer/Supplier:**  
Hexion Specialty Chemicals B.V.  
Postbus 606  
3190 AN Hoogvliet Rt.  
Netherlands  
Tel.: +31 65 25 11 07 9
- **Information department:**  
see: chapter 16 (contact)  
E-Mail: eckhard.ruehle@hexion.com
- **Emergency information:**  
CALL CHEMTREC®:  
NATIONAL : 800-424-9300  
INTERNATIONAL: 703-527-3887

**2 Composition/Data on components:**

- **Chemical characterization**
- **Description:** Hardener for epoxy resins

- **Dangerous components:**

	Alkyletheramine	> 50%
2855-13-2	Isophoronediamine	< 20%

**3 Hazards identification**

- **Information pertaining to particular dangers for man and environment**  
Harmful in contact with skin and if swallowed.  
Causes burns.  
May cause sensitization by skin contact.  
Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment
- **Classification system**
- **NFPA ratings (scale 0 - 4)**  
Health: 3  
Fire: 1  
Reactivity: 0
- **HMIS ratings (scale 0 - 4)**  
Health: 3  
Fire: 1  
Reactivity: 0

**4 First aid measures**

- **General information**  
Take affected persons out of danger area and lay down.  
Immediately remove any clothing soiled by the product.
- **After inhalation**  
Supply fresh air and to be sure call for a doctor.  
In case of unconsciousness place patient stably in side position for transportation.
- **After skin contact**  
Immediately wash with water and soap and rinse thoroughly.  
Cover wound with a sterile dressing.

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Seek medical treatment.

- **After eye contact**

Rinse opened eye for several minutes under running water. Then consult a doctor.

- **After swallowing**

Rinse out mouth and then drink plenty of water.  
Call a doctor immediately.

## 5 Fire fighting measures

- **Suitable extinguishing agents**

CO<sub>2</sub>, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

- **For safety reasons unsuitable extinguishing agents** Water with full jet.

- **Special hazards caused by the material, its products of combustion or resulting gases:**

In case of fire, the following can be released:

Nitrogen oxides (NO<sub>x</sub>)

Carbon monoxide (CO)

Ammonia

- **Protective equipment:**

Wear fully protective suit.

Wear self-contained respiratory protective device.

- **Additional information**

Collect contaminated fire fighting water separately. It must not enter the sewage system.

Dispose of fire debris and contaminated fire fighting water in accordance with official regulations.

## 6 Accidental release measures

- **Person-related safety precautions:**

Wear protective equipment. Keep unprotected persons away.

- **Measures for environmental protection:**

Do not allow to enter sewers/ surface or ground water.

Do not allow to penetrate the ground/soil.

- **Measures for cleaning/collecting:**

Ensure adequate ventilation.

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders).

Dispose contaminated material as waste according to item 13.

## 7 Handling and storage

- **Handling**

- **Information for safe handling:**

Ensure good ventilation/exhaustion at the workplace.

- **Information about protection against explosions and fires:**

No special measures required.

- **Storage**

- **Requirements to be met by storerooms and receptacles:**

Ensure good ventilation/exhaustion at the workplace.

Prevent any seepage into the ground.

- **Information about storage in one common storage facility:** Not required.

- **Further information about storage conditions:**

Store in cool, dry conditions in well sealed receptacles.

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**8 Exposure controls and personal protection**

- **Additional information about design of technical systems:**  
No further data; see item 7.
- **Personal protective equipment**
- **General protective and hygienic measures**  
Immediately remove all soiled and contaminated clothing  
Wash hands before breaks and at the end of work.  
Avoid contact with the eyes and skin.  
Do not inhale gases / fumes / aerosols.
- **Breathing equipment:** Not necessary if room is well-ventilated.
- **Protection of hands:** Plastic gloves
- **Material of gloves**  
Butyl rubber, BR  
Nitrile rubber, NBR
- **Penetration time of glove material**  
The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.
- **Eye protection:** Safety glasses.
- **Body protection:** Protective work clothing.

**9 Physical and chemical properties:**

- **General Information**

<b>Form:</b>	fluid
<b>Color:</b>	bluish
<b>Odor:</b>	amine-like
- **Change in condition**  
**Boiling point/Boiling range:** > 240°C (> 464°F)
- **Flash point:** > 100°C (> 212°F) (ISO 2719)
- **Vapor pressure at 20°C (68°F):** < 0.1 hPa (< 0 mm Hg)
- **Density at 20°C (68°F):** 0.95 - 0.98 g/cm<sup>3</sup> (DIN 53217)
- **Solubility in / Miscibility with**  
**Water:** miscible

**10 Stability and reactivity**

- **Thermal decomposition / conditions to be avoided:**  
No decomposition if used and stored according to specifications.
- **Dangerous reactions** Strong exothermic reaction with acids
- **Dangerous products of decomposition:**  
Corrosive gases/vapors  
Ammonia

**11 Toxicological information**

- **Acute toxicity:**
- **LD/LC50 values that are relevant for classification:**

**Alkyletheramine**

Oral	LD50	1100 mg/kg (rat)
Dermal	LD50	983 - 1550 mg/kg (rabbit)

**2855-13-2 Isophoronediamine**

Oral	LD50	1030 mg/kg (rat)
Dermal	LD50	1840 mg/kg (rabbit)

- **Primary irritant effect:**
- **on the skin:** Caustic effect on skin and mucous membranes.

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- **on the eye:** Caustic effect.
- **Sensitization:** Sensitization possible through skin contact.
- **Additional toxicological information:**  
Swallowing will lead to a strong caustic effect on mouth and throat and to the danger of perforation of esophagus and stomach.

**12 Ecological information:**

- **General notes:**  
Do not allow product to reach ground water, water course or sewage system.

**13 Disposal considerations**

- **Product:**
- **Recommendation**  
Remove according to local authority recommendations, e.g. convey to a licensed incinerator.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.

**14 Transport information**

- **DOT regulations:**
- **Hazard class:** 8
- **Identification number:** UN2735
- **Packing group:** II
- **Proper shipping name (technical name):** POLYAMINES, LIQUID, CORROSIVE, N.O.S. (Alkyletheramine)
- **Label** 8
- **Land transport ADR/RID (cross-border)**
- **ADR/RID class:** 8 Corrosive substances
- **Packaging group:** II
- **Description of goods:** 2735 POLYAMINES, LIQUID, CORROSIVE, N.O.S. (Alkyletheramine)
- **Maritime transport IMDG:**
- **IMDG Class:** 8
- **UN Number:** 2735
- **Label** 8
- **Packaging group:** II
- **EMS Number:** F-A,S-B
- **Marine pollutant:** -
- **Propper shipping name:** POLYAMINES, LIQUID, CORROSIVE, N.O.S. (Alkyletheramine)
- **Air transport ICAO-TI and IATA-DGR:**
- **ICAO/IATA Class:** 8
- **UN/ID Number:** 2735
- **Label** 8
- **Packaging group:** II
- **Propper shipping name:** POLYAMINES, LIQUID, CORROSIVE, N.O.S. (Alkyletheramine)

**15 Regulations**

- **SARA Section 355 (extremely hazardous substances)**

None of the ingredients is listed.

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- **SARA Section 313 (specific toxic chemical listings)**

None of the ingredients is listed.

- **TSCA (Toxic Substances Control Act)**

All ingredients are listed.

- **Prop 65 - Chemicals known to cause cancer**

None of the ingredients is listed.

- **Carcinogenicity categories**

- **EPA (Environmental Protection Agency)**

None of the ingredients is listed.

- **IARC (International Agency for Research on Cancer)**

None of the ingredients is listed.

- **NTP (National Toxicology Program)**

None of the ingredients is listed.

- **TLV (Threshold Limit Value established by ACGIH)**

None of the ingredients is listed.

- **NIOSH-Ca (National Institute for Occupational Safety and Health)**

None of the ingredients is listed.

- **OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients is listed.

- **Markings according to EU guidelines:**

- **Code letter and hazard designation of product:**

Corrosive

- **Hazard-determining components of labelling:**

Isophoronediamine

Alkyletheramine

- **Risk phrases:**

Harmful in contact with skin and if swallowed.

Causes burns.

May cause sensitization by skin contact.

Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment

**16 Other information:**

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- **Department issuing MSDS:** see below

- **Contact:** Research and Development

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